



SEAL SPECIFICATION TECHNICAL DATA

<u>CLOSURE</u>	:	30/60SAVin K813
<u>GLASS FINISH</u>	:	BVS Stel
<u>MATERIAL</u>	:	Fine grain aluminium container sheet (Aluminium Association and Afnor Standards)
		Alloy : 8011 H15
		Gauge : 0.23mm
		UTS : 140 - 175
<u>LINING MATERIAL</u>	:	Saranex or Saran Tin backed with EPE
		Diameter : 28.44mm
		Gauge : 2.0mm
		Density of core material : 300kg/m ³
<u>DECORATION</u> - EXTERNAL	:	To customer requirements with a top coat of Polyester or Vinyl based varnish
- INTERNAL	:	Organosol or Vinyl based coating , which is lubricated , giving good product resistance and “slip” properties to afford satisfactory removal torque and in compliance with relevant food contact legislation.
<u>APPLICATION DETAILS</u>	:	“Reform” Head pressure : 182kg
		Thread roller pressure : 10 – 12kg
		Skirt roller pressure : 6 – 9kg
<u>RECOMMENDED REMOVAL TORQUES</u>	:	Min slip 8inch/lbs Max break 25inch/lbs.
<u>PACKAGING</u>	:	Fibreboard cartons with Polythene bag liners
		Contents : 1,000

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